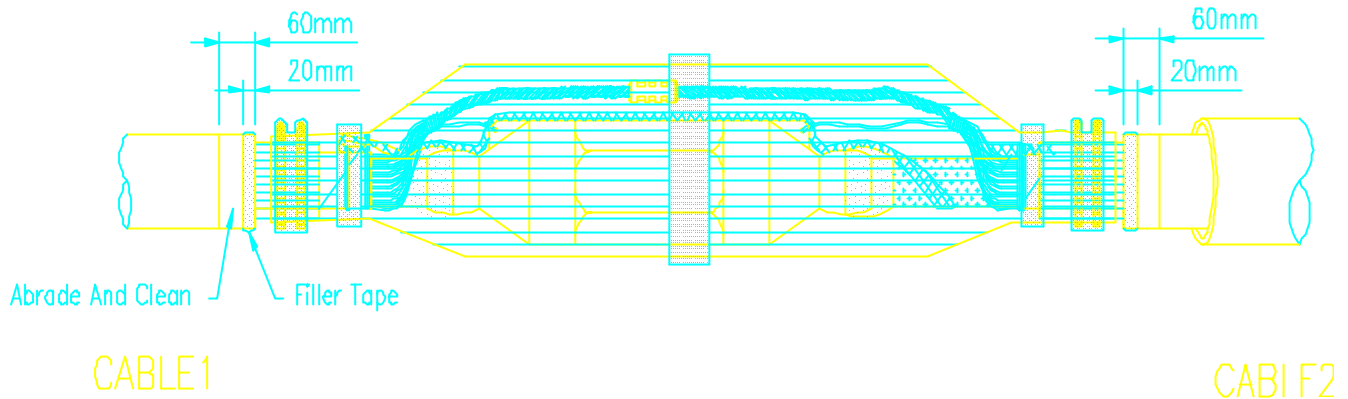


STEP J - ARMOUR RESTORATION

1. Unfasten each hose clamp previously tightened over armour wires and move back each of them over cable 1 and cable 2.
2. Place the armour wrap around the joint housing and secure with two layers of PVC tape in three areas, as shown.
3. Place two hose clamps on each side of armour wires and tighten them as shown.
4. Tape over hose clamps and all sharp points by use of PVC tape to prevent puncture of heat-shrinkable tube.
5. Abrade cable overshooth by abrasive paper for a distance of 60mm from each end of cable overshooth and clean abraded part by cleaning tissue.
6. Apply one half-overlapped layer of filler tape (electrical adhesive sealing compound tape) around overshooth for a distance of about 20mm from each end of overshooth, with stretching force of 50% elongation.

**STEP K - OVERSHEATH RESTORATION**

1. Position the heatshrinkable tube to be overlapped with cable 1 and cable 2 as shown.
2. Heatshrink the tube from the center towards ends.

